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analysis- and decision-
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approaches Sample
produced at the same
time consecutive units
Sample representing
all units produced
since last sample Often
used to make decisions
about acceptance of
product Effective at

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detecting shifts to out-of-control state and back into in-control state between samples Care must be taken because we can often make any process appear to be in statistical control just by stretching out the interval between observations in the sample.

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Introduction This book provides an accessible presentation of concepts from probability theory, statistical methods, the design of experiments and statistical quality control. It is shaped by the experience of the two teachers teaching statistical methods and concepts to engineering students, over a decade.

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**Statistical Methods,
Design of Solution
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The authors cover basic and advanced methods of statistical process control (SPC), show how statistically designed experiments can be used for process design, development and improvement, and explore acceptance sampling. Throughout the pages, guidelines are provided for

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selecting the correct
statistical technique to
use in a variety of
situations.

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